# UNIVERSAL PUNCH- AND RIVETINGSYSTEM PNP 90 XT<sup>2</sup> - FULL VERSION



### Description

From 2016 we will expand our product line by several interesting tools and accessories. This offers many additional processing options that has not been possible before. In addition to all common riveting processes in the thin sheet range it is possible to process high-strength or sandwich materials. Even the setting of blind rivet nuts as well as working with low work space will no longer be a problem with this equipment.

### **Benefits**

- 2-Circuit-Hydraulik (Push & Pull)
- PNP 90 UN 2.0 is upgradable
- Easy handling by external pump-system
- Combination with existing riveting tools possible
- Infinite adjustment of the working pressure
- Processing high-strength materials

## Scope of delivery

- Pump PNP 90 SNW XT<sup>2</sup>
- Hydraulicactuator HA XT<sup>2</sup>
- Duo hose package DN4-XT<sup>2</sup>
- Tool Kit RIVKIT MB 1 "Punching"
- Tool Kit RIVKIT MB 2 "Flow Form Rivets"
- Adapter kit 60 kN
- Riveting Clamp NB 45
- Riveting Clamp NB 130
- Riveting Clamp NB 240
- Trolley with tray

# Technical data

Compressive force	max. 100 kN / 10 T
Tension force	max. 80 kN / 8 T
Travel	50 mm
Length	330 mm
Width	260 mm
Height	213 mm
Operating pressure	max. 600 bar
Pressure (input)	6 bar / 87 PSI
Travel BNW 25	20 mm
Setting force BNW 25	25 kN (6bar)
Weight BNW 25	0,8 kg
Lenght BNW (with collection chamber)	164 mm
Lenght BNW (with Ejector)	109 mm

# Dimensions & Weight

L x W x H	330 cm x 260 cm x 213 cm
Weight	10,6 kg

# For further questions please do not hesitate to contact us.

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